

Request form ball track milling cutter

<input type="text"/>	<input type="checkbox"/>	<input type="text"/>
Customer number	New customer	Order number
<input type="text"/>		<input type="text"/>
Company name		Contact
<input type="text"/>		<input type="text"/>
Street, n°		Telephone
<input type="text"/>		<input type="text"/>
City, ZIP-code, Country		E-Mail
<input type="text"/>		<input type="text"/>
Date		Your contact at Guhring

Info competitor	
Name	<input type="text"/>
Toollife	<input type="text"/>
Cutting conditions	<input type="text"/>
Quantity workpieces per year	<input type="text"/>
Price Milling Head:	<input type="text"/>
Price Holder:	<input type="text"/>

Workpiece blank raw part	<input type="checkbox"/> high precision forging	<input type="checkbox"/> pre soft milled
Stock removal Ø	<input type="text"/>	
Joint name	<input type="text"/>	

Workpiece	<input type="checkbox"/> Inner Race	<input type="checkbox"/> Outer Race	<input type="checkbox"/> Disc
Joint type	<input type="checkbox"/> AC	<input type="checkbox"/> UF	<input type="checkbox"/> SX <input type="checkbox"/> VL3 special

	Measurement	Value	Unit
Measuring ball Ø	a		mm
Pressure angle	b		Degree
Conformity	ψ		mm
Contact radius <small>(only on spherical profiles)</small>	r		Degree
Vertex	c		mm
PCD value Ø			mm
Ball track length			mm

Tool			
Tool length (d)	<input type="checkbox"/> Inner Race 50.0 mm	<input type="checkbox"/> Outer Race 70.0 mm	<input type="checkbox"/> Outer Race 74.0 mm special
Interface tool	<input type="checkbox"/> Cone face system - behind	<input type="checkbox"/> Cone face system - front	
Tool setting angle	<input type="checkbox"/> 36°	<input type="checkbox"/> 38°	<input type="checkbox"/> 20° <input type="checkbox"/> 32.5° special

Machine	
Interface machine	<input type="checkbox"/> HSK 63 <input type="checkbox"/> HSK 63 special contact surface 80 mm special