

FAST SERVICE

**MANUFACTURE IN MAX.
15 WORKING DAYS!**

plus shipping time

EB 100

SINGLE-FLUTED GUN DRILLS
EB 100 BRIGHT OR COATED!

Your tailor-made solid carbide single-fluted gun drills within a few working days: Gühring's super quick gun drill offer makes it possible. Special tools within 15 working days!

DESIGN OPTIONS

! Flute length and diameter:

30 mm Ø 0.900 | 1.000 | 1.100 | 1.191 | 1.200 | 1.300 | 1.400 | 1.500 | 1.588 | 1.600 | 1.900 | 1.984 | 2.000

45 mm Ø 0.900 | 1.000 | 1.100 | 1.191 | 1.200 | 1.300 | 1.400 | 1.500 | 1.588 | 1.600 | 1.900 | 1.984 | 2.000 | 2.500 | 2.700 | 3.000 | 3.200

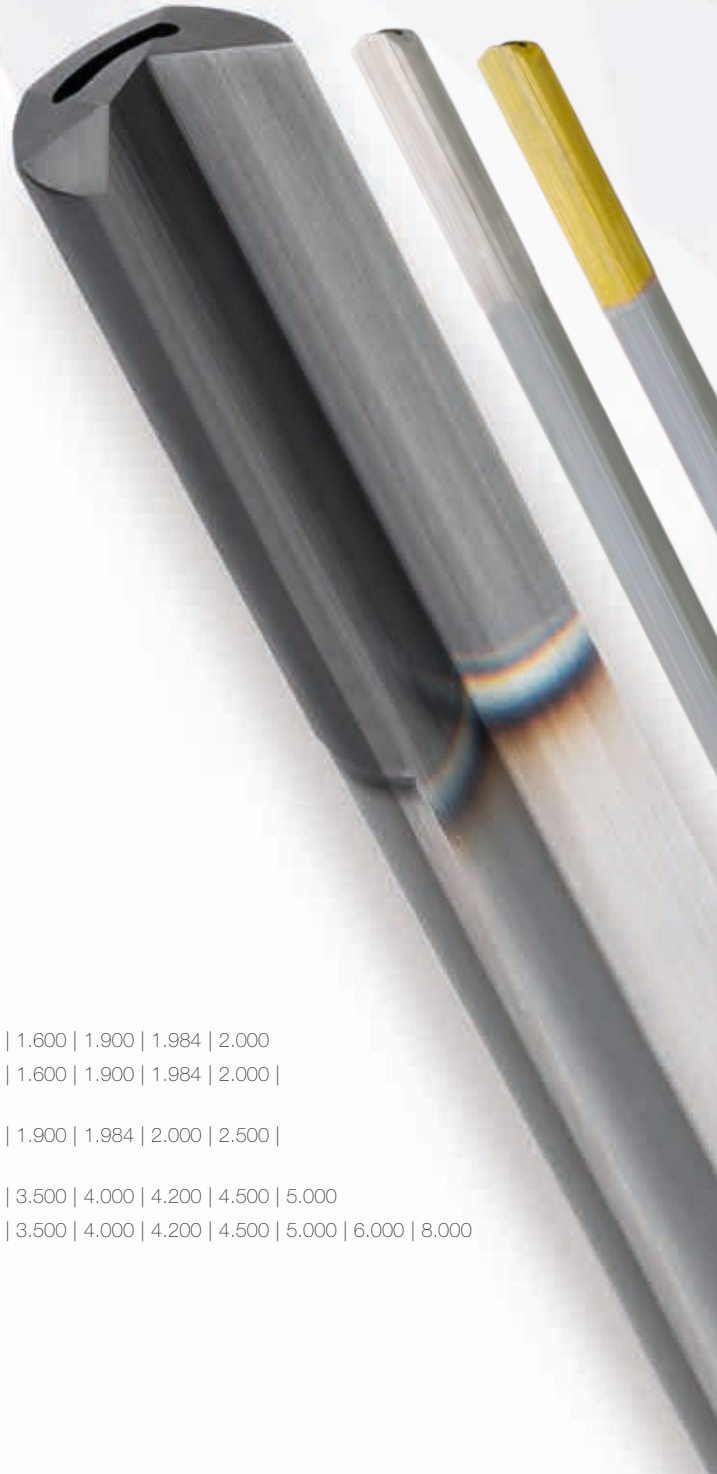
80 mm Ø 1.000 | 1.100 | 1.191 | 1.200 | 1.300 | 1.400 | 1.500 | 1.588 | 1.600 | 1.900 | 1.984 | 2.000 | 2.500 | 2.700 | 3.000 | 3.200 | 3.500 | 4.000 | 4.200 | 4.500 | 5.000

120 mm Ø 1.500 | 1.588 | 1.600 | 1.984 | 2.000 | 2.500 | 2.700 | 3.000 | 3.200 | 3.500 | 4.000 | 4.200 | 4.500 | 5.000

160 mm Ø 1.500 | 1.588 | 1.600 | 1.984 | 2.000 | 2.500 | 2.700 | 3.000 | 3.200 | 3.500 | 4.000 | 4.200 | 4.500 | 5.000 | 6.000 | 8.000

- standard geometry AB-001
- carbide grade K30/K40
- head form G
- bright finish or with a standard coating
- in combination with drivers to DIN 6535 or a selected VH driver

! **All gun drills must have support for the pilot hole.
Gun drills must never operate at full speed without support in the machine shop.**



IN ONLY FOUR STEPS TO THE CORRECT TOOL:

1

NOM.-Ø
Please choose a diameter from the gun drill quick service list

2

FLUTE LENGTH
Please choose 30 mm | 45 mm | 80 mm | 120 mm | 160 mm

3

DRIVER
Please choose one of the drivers shown below

4

Surface	Material
TIN →	P Steel
SuperA →	M Stainless steel
Signum →	K Cast iron
blank →	N Aluminium
nanoA →	S Special alloy
SuperA →	H Hardened steel

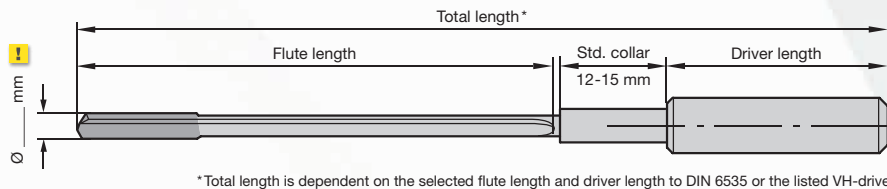
SURFACE
Please choose one of the surface finish options below

The EB 100 gun drill quick service promotion only applies to gun drills that

- fit in the described grid. The head length, the taper of the head and other technical details are determined in line with our Gühring standard.
- have one of the surface finish options below. Other coating options (i.e. TiCN) have a longer delivery time.
- have all necessary components available in stock in the required quantity.

SINGLE-FLUTED GUN DRILLS EB 100 BRIGHT OR COATED MANUFACTURE IN MAX. 15 WORKING DAYS!

Enquiry Order Items _____ Enquiry/order returned to us by fax or e-mail.



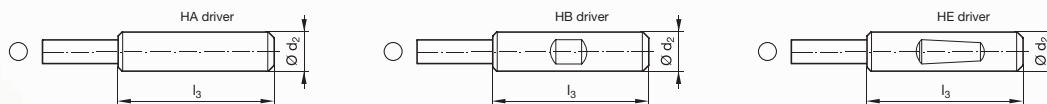
SURFACE

TiN TiAlN-SuperA Signum bright TiAlN-nanoA

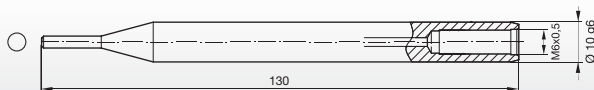
FLUTE LENGTH

30 mm 45 mm 80 mm 120 mm 160 mm

WITH DRIVERS TO DIN 6535



VH DRIVER



Possible versions	
Ø d ₁	l ₁
<input type="radio"/> 4	28
<input type="radio"/> 6	36
<input type="radio"/> 10	40
<input type="radio"/> 12	45
<input type="radio"/> 16	48

Customer no./name, first name

Company

Department

Telephone

Fax

Email

Date/signature